

AMENDMENTS TO THE CLAIMS

Claim 1 (currently amended): A method ~~Method~~ for the production of a laminate (6) consisting of alternating layers of metal (7) and fibre-reinforced plastic bonding layers (8), the method comprising the following steps of:

- providing the provision of a forming jig (1) ~~provided with at least one centring pin (4);~~
- placing at least two metal layers (7) with a fibre-reinforced plastic bonding layer (8) between them on the forming jig (1), in which layers (7,8) there is an opening (9) through which the centring pin (4) extends[[,]]; ~~;~~
- placing an aid (10) on the layers (7,8) around the centring pin (4);
- applying an evacuation medium (12) to the layers (7,8) around the centring pin (4);
- applying a covering vacuum film (13) on top of the layers (7,8), the centring pin (4) and the aid, a blanket being made up of the evacuation medium and the covering film (10); ~~;~~
- applying and maintaining a reduced vacuum to the layers (7,8) between the forming jig ~~mould~~ and the covering vacuum film (13); ~~;~~
- making a hole in the covering vacuum film and the evacuation medium (12) at the location of the centring pin (4);
- removing the centring pin (4) via the hole[[,]]; ~~;~~
- sealing the hole with sealing means (22);
- placing the forming jig (1) with the layers (7,8), the aid capping means (10) and the blanket (11) in an autoclave[[,]]; ~~;~~
- activating the bonding layer (8) in the autoclave under the influence of heat and pressure[[,]]; and

- removing the forming jig (4) with the bonded pack (6) from the autoclave.

Claim 2 (currently amended): Method according to Claim 1, comprising the use of an annular aid (10).

Claim 3 (currently amended): Method according to Claim 1 ~~or 2~~, wherein one auxiliary ring is used as the aid, and wherein the centring pin (4) and the auxiliary ring aid (10) have less clearance than the centring pin (4) and the hole (9) through the layers (7,8).

Claim 4 (currently amended): Method according to claim 1 ~~one of the preceding claims~~, comprising fixing the centring pin on the forming jig by means of a plug and socket joint.

Claim 5 (currently amended): Method according to claim 1 ~~one of the preceding claims~~, comprising the use of a blanket consisting of the evacuation medium in the form of a breather layer (12) and an outer the covering film layer (13).